



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D3436-044
Job Sheet 204372



Part No: D3436-044

Job Qty: 1 pcs

Part Name: Step RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Due Date: 1/2/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New Issue KJ/JLM

Ship Vla:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
100	Large Fab - Welded Assy-1	1 pcs	1/2/20	0.00	2.56	Large Fab - 1		DAS 24 9-89
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
						Large Fab - 12		
120	QC 9	1 pcs	1/2/20	0.00	0.00	QC 9 - 10		DAS 43 9-89
						QC 9 - 18		
						QC 9 - 24		
						QC 9 - 43		
						QC 9 - 50		
						QC 9 - 9		
130	QC 5	1 pcs	1/2/20	0.00	0.00	QC 5 - 10		DAS 43 9-89
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
QC 5 - 51								
QC 5 - 58								



Container No: S242585



Part. D3436 -- 044

Job No: 204372

Serial No/Batch: S242585

Revision:

Inspector:

Exp Date:

Instructions: Use one Office

Har Aerospace Ltd.
1270 Aberdeen Street
Bucklebury ON L6A 1G7
CANADA
TEL: 1 813 636-6250
Email: sales@harcorp.com
www.harcorp.com

Plex 12/9/19 10:00 AM Dart.Renwick.Jennife

					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140 Powdercoat - 2 White Gl(S)- B4B	1 pcs	1/2/20	0.00 0.22		Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 17-10-80
					Powdercoat - 4 - B4B	
145 Handfinish - 3-1- WingWalk- B4B	1 pcs	1/2/20	0.00 0.33		Handfinish - 3 - 1 - B4B	
					Handfinish - 3 - 2 - B4B	BE 19-12-20
					Handfinish - 3 - 3 - B4B	
					Handfinish - 3 - 4 - B4B	
					Handfinish - 3 - 5 - B4B	
150 QC 3	1 pcs	1/2/20	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	DEC 27 2019
155 Small Fab - 2 - B4B	1 pcs	1/2/20	0.30 0.34		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	DEC 27 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
160 QC 5	1 pcs	1/2/20	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	

DAS
81
9-89
DAS
82
3-89

DAS
82
9-89

DAS
81
9-89

DAS
23
9-89

DAS
21
9-89

DEC 27 2019

170 Packaging 3-1 - Stock - B4B	1 pcs	1/2/20	0.00 0.00	QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	DEC 27 2019
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	1 pcs	1/2/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Weld per dwg A/R 4130 rod Batch:) 1-Slit part D3436-041 on bandsaw as per Dwg D3436 2- deburr
Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
130 - (QC5- Inspect part completeness to step on W/O)
140 - (White Gloss(Ref 4.3.5.2) per QSI005 4.3-Steel) START TIME: 11:30 MESH 886. OVEN TEMPERATURE: 400
FINISH TIME: 12:00
145 - (Wing Walk as per dwg QSI005 4.4 Batch 5240 464.
150 - (QC3- Inspect Part Finish)
155 - Bond pads per dwg and QSI 015
160 - (QC5- Inspect part completeness to step on W/O) ****ATTN: IDENTIFY SECTION OF WELDED PART AS D3436-044 AND CLAMP HALF AS D3436-041*** D3436-044 IDENTIFY BY: D3436-041 IDENTIFY BY:
170 - (Identify as per dwg & Stock Location:)
180 - (QC21- Final Inspection - Work Order Release)

#0 13582

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3436-1	Clamp	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5115169
D3436-4	Right Step	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	3083300
D3436-5	Bushing	4 pcs (4 ea)	100-Large Fab - Welded Assy-1	5158308125 #998524
D3436-7	Cap	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	3103096
D3436-9	Pad	2 pcs (2 ea)	155-Small Fab - 2 - B4B	8259698

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3436-1	1	5	0
	D3436-4	1	3	0
	D3436-5	4	20	0
	D3436-7	1	24	0
155-Small Fab - 2 - B4B	D3436-9	2	0	0

Part Specifications				
Specifications could not be found.				

Plex 12/9/19 10:00 AM Dart.Renwick.Jennifer